

RELIABILITY REPORT  
FOR  
**MAX6713xEXS**  
PLASTIC ENCAPSULATED DEVICES

December 17, 2001

**MAXIM INTEGRATED PRODUCTS**

120 SAN GABRIEL DR.

SUNNYVALE, CA 94086

Written by



Jim Pedicord  
Quality Assurance  
Reliability Lab Manager

Reviewed by



Bryan J. Preeshl  
Quality Assurance  
Executive Director

## Conclusion

The MAX6713 successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

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### I. Device Description

The MAX6713 is a microprocessor ( $\mu$ P) supervisory circuit used to monitor the power supplies in  $\mu$ P and digital systems. It provides excellent circuit reliability and low cost by eliminating external components and adjustments when used with +5.0V, +3.3V, +3.0V, or +2.5V-powered circuits. It also provides a debounced manual reset input.

This circuit asserts a reset signal whenever the  $V_{CC}$  supply voltage declines below a preset threshold or whenever manual reset is asserted. Reset remains asserted for at least 140ms after  $V_{CC}$  has risen above the reset threshold or when manual reset is asserted. Reset thresholds suitable for operation with a variety of supply voltages are available.

The MAX6713 has an open-drain output stage. The MAX6713's open-drain RESET-bar output requires a pull-up resistor that can be connected to a voltage higher than  $V_{CC}$ . The MAX6713 has an active-low reset output. The reset comparator is designed to ignore fast transients on  $V_{CC}$ , and the outputs are guaranteed to be in the correct logic state for  $V_{CC}$  down to 1V.

Low supply current makes the MAX6713 ideal for use in portable equipment. These devices are available in a 4-pin SC70 package.

### B. Absolute Maximum Ratings

<u>Item</u>	<u>Rating</u>
VCC to Gnd	-0.3V to +6V
/RESETOUT to Gnd	-0.3V to +6V
Operating Temp Range	-40°C to +125°C
Storage Temp Range	-65°C to +150°C
Lead Temp Range (soldering, 10s)	+300°C
Power Dissipation	
4-Pin SC70	1245mW
Derates above +70°C	
4-Pin SC70	3.1mW/°C

## II. Manufacturing Information

A. Description/Function:	4-Pin SC70 Microprocessor Reset Circuits with Manual Reset Input
B. Process:	S8
C. Number of Device Transistors:	380
D. Fabrication Location:	Oregon, USA
E. Assembly Location:	Malaysia
F. Date of Initial Production:	April, 2001

## III. Packaging Information

A. Package Type:	<b>4-Lead SC70</b>
B. Lead Frame:	Alloy 42
C. Lead Finish:	Solder Plate
D. Die Attach:	Non-Conductive Epoxy
E. Bondwire:	Gold (1.0 mil dia.)
F. Mold Material:	Epoxy with silica filler
G. Assembly Diagram:	Buildsheet # 05-1601-0100
H. Flammability Rating:	Class UL94-V0
I. Classification of Moisture Sensitivity per JEDEC standard JESD22-A112:	Level 1

## IV. Die Information

A. Dimensions:	30 x 30 mils
B. Passivation:	$\text{Si}_3\text{N}_4/\text{SiO}_2$ (Silicon nitride/ Silicon dioxide)
C. Interconnect:	Aluminum/Copper/Silicon
D. Backside Metallization:	None
E. Minimum Metal Width:	.8 microns (as drawn)
F. Minimum Metal Spacing:	.8 microns (as drawn)
G. Bondpad Dimensions:	5 mil. Sq.
H. Isolation Dielectric:	$\text{SiO}_2$
I. Die Separation Method:	Wafer Saw

## V. Quality Assurance Information

### A. Quality Assurance Contacts:

Jim Pedicord (Reliability Lab Manager)  
Bryan Preeshl (Executive Director of QA)  
Kenneth Huening (Vice President)

B. Outgoing Inspection Level: 0.1% for all electrical parameters guaranteed by the Datasheet.  
0.1% For all Visual Defects.

C. Observed Outgoing Defect Rate: < 50 ppm

D. Sampling Plan: Mil-Std-105D

## VI. Reliability Evaluation

### A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in **Table 1**. Using these results, the Failure Rate ( $\lambda$ ) is calculated as follows:

$$\lambda = \frac{1}{\text{MTTF}} = \frac{1.83}{192 \times 4389 \times 180 \times 2} \quad (\text{Chi square value for MTTF upper limit})$$

↳ Thermal acceleration factor assuming a 0.8eV activation energy

$$\lambda = 6.79 \times 10^{-9} \quad \lambda = 6.79 \text{ F.I.T. (60\% confidence level @ 25°C)}$$

This low failure rate represents data collected from Maxim's reliability qualification and monitor programs. Maxim also performs weekly Burn-In on samples from production to assure the reliability of its processes. The reliability required for lots which receive a burn-in qualification is 59 F.I.T. at a 60% confidence level, which equates to 3 failures in an 80 piece sample. Maxim performs failure analysis on lots exceeding this level. The following Burn-In Schematic (Spec. #06-5033) shows the static circuit used for this test. Maxim also performs 1000 hour life test monitors quarterly for each process. This data is published in the Product Reliability Report (**RR-1L**).

### B. Moisture Resistance Tests

Maxim evaluates pressure pot stress from every assembly process during qualification of each new design. Pressure Pot testing must pass a 20% LTPD for acceptance. Additionally, industry standard 85°C/85%RH or HAST tests are performed quarterly per device/package family.

### C. E.S.D. and Latch-Up Testing

The MS42 die type has been found to have all pins able to withstand a transient pulse of 600V, per Mil-Std-883 Method 3015 (reference attached ESD Test Circuit). Latch-Up testing has shown that this device withstands a current of  $\pm 200\text{mA}$  and/or  $\pm 20\text{V}$ .

**Table 1**  
Reliability Evaluation Test Results

**MAX6713xEXS**

<b>TEST ITEM</b>	<b>TEST CONDITION</b>	<b>FAILURE IDENTIFICATION</b>	<b>SAMPLE SIZE</b>	<b>NUMBER OF FAILURES</b>
<b>Static Life Test</b> (Note 1)				
	Ta = 135°C Biased Time = 192 hrs.	DC Parameters & functionality	160	0
<b>Moisture Testing</b> (Note 2)				
Pressure Pot	Ta = 121°C P = 15 psi. RH= 100% Time = 168hrs.	DC Parameters & functionality	100	0
85/85	Ta = 85°C RH = 85% Biased Time = 1000hrs.	DC Parameters & functionality	77	0
<b>Mechanical Stress</b> (Note 2)				
Temperature Cycle	-65°C/150°C 1000 Cycles Method 1010	DC Parameters	77	0

Note 1: Life Test Data may represent plastic D.I.P. qualification lots for the SC70 package.

Note 2: Generic package/process data

Attachment #1

TABLE II. Pin combination to be tested. 1/ 2/

	Terminal A (Each pin individually connected to terminal A with the other floating)	Terminal B (The common combination of all like-named pins connected to terminal B)
1.	All pins except $V_{PS1}$ 3/	All $V_{PS1}$ pins
2.	All input and output pins	All other input-output pins

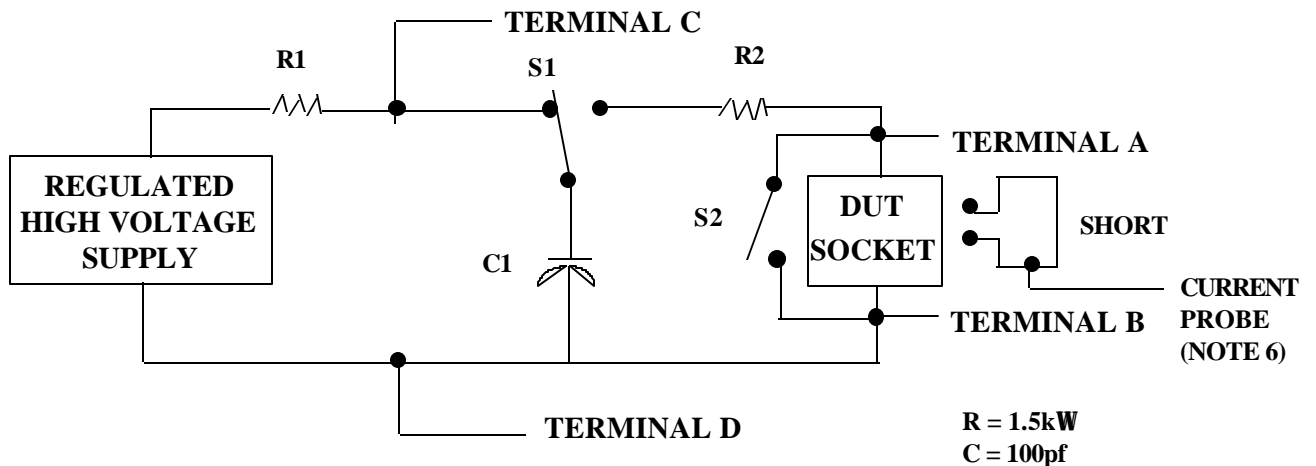
1/ Table II is restated in narrative form in 3.4 below.

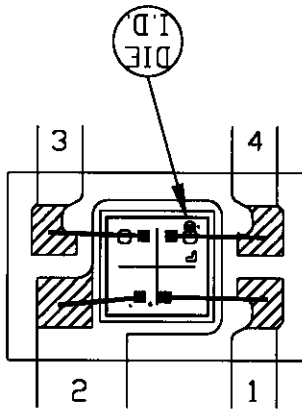
2/ No connects are not to be tested.

3/ Repeat pin combination I for each named Power supply and for ground (e.g., where  $V_{PS1}$  is  $V_{DD}$ ,  $V_{CC}$ ,  $V_{SS}$ ,  $V_{BB}$ , GND,  $+V_S$ ,  $-V_S$ ,  $V_{REF}$ , etc).

3.4 Pin combinations to be tested.

- a. Each pin individually connected to terminal A with respect to the device ground pin(s) connected to terminal B. All pins except the one being tested and the ground pin(s) shall be open.
- b. Each pin individually connected to terminal A with respect to each different set of a combination of all named power supply pins (e.g.,  $V_{SS1}$ , or  $V_{SS2}$  or  $V_{SS3}$  or  $V_{CC1}$ , or  $V_{CC2}$ ) connected to terminal B. All pins except the one being tested and the power supply pin or set of pins shall be open.
- c. Each input and each output individually connected to terminal A with respect to a combination of all the other input and output pins connected to terminal B. All pins except the input or output pin being tested and the combination of all the other input and output pins shall be open.


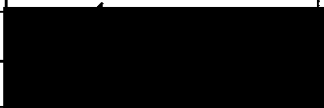




USE NON-CONDUCTIVE EPOXY

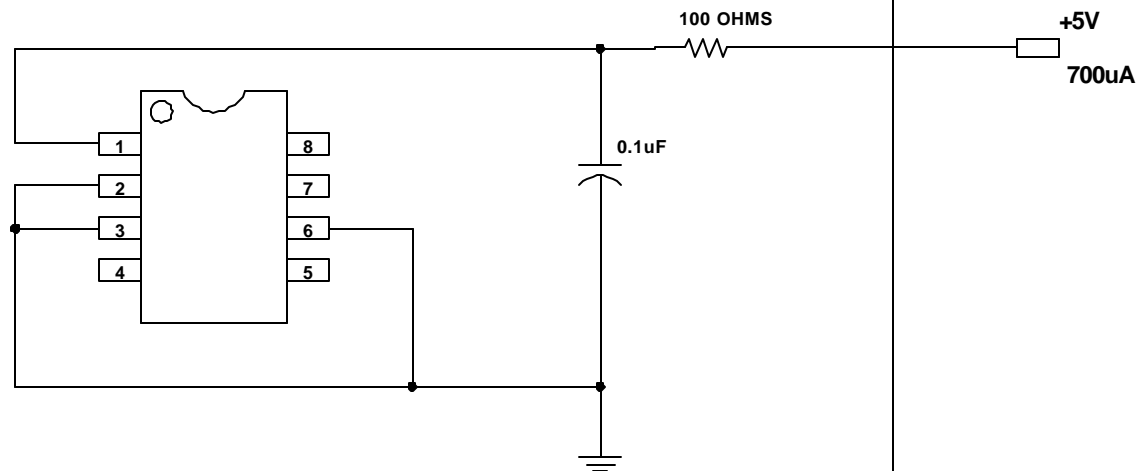
 BONDABLE AREA

NOTE: CAVITY DOWN

PKG.CODE: X4-1		APPROVALS	DATE	
CAV./PAD SIZE: 34x35	PKG. DESIGN		11/23/99 11/24/99	BUILDSHEET NUMBER: 05-1601-0100 REV.: A

ONCE PER SOCKET

ONCE PER BOARD



8-DIP

DEVICES: MAX 941/809/810/823/824/825/803  
MAX 6381/6835  
MAX. EXPECTED CURRENT = 700uA AND 15uA

DRAWN BY: HAK TAN  
NOTES: 15 uA FOR MAX 6381